

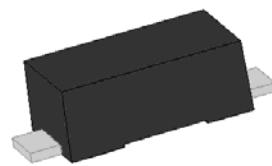


SMFxxCALH Series 400W Transient Voltage Suppressor

Rev.1.2

DESCRIPTION:

TVS diodes can be used in a wide range of applications which like consumer electronic products, automotive industries, munitions, telecommunications, aerospace industries, and intelligent control systems.



SOD-123FL

Bi-directional
Symbol**FEATURES:**

- ✧ Low profile package.
- ✧ Low inductance.
- ✧ Excellent clamping capability.
- ✧ 400W peak pulse power capability at 10/1000 μ s waveform.
- ✧ Typical I_R less than 1 μ A above 10V.
- ✧ Fast response time: typically less than 1.0ps from 0V to V_{BR} min.
- ✧ High temperature reflow soldering: 260 °C/40s at terminals.
- ✧ Plastic package has underwriters laboratory flammability 94V-0.
- ✧ Meets MSL level 1, per J-STD-020, LF maximum peak of 260 °C.
- ✧ Terminal: solder plated, solderable per J-STD-002.
- ✧ IEC61000-4-2 (ESD) \pm 30kV (air), \pm 30kV (contact).
- ✧ For surface mounted applications in order to optimize board space.
- ✧ High reliability application and automotive grade (AEC-Q101 qualified).

ABSOLUTE MAXIMUM RATINGS($T_A=25^\circ\text{C}$, RH=45%-75%, unless otherwise noted)

Parameter	Symbol	Value	Unit
Storage and operating junction temperature range	T_{STG}/T_J	-55 to +150	°C
Peak pulse power dissipation at 10/1000 μ s waveform	P_{PP}	400	W
Typical thermal resistance junction to lead	$R_{\theta JL}$	100	°C/W
Typical thermal resistance junction to ambient	$R_{\theta JA}$	220	°C/W

MARKING



10CLH : Device Marking Code

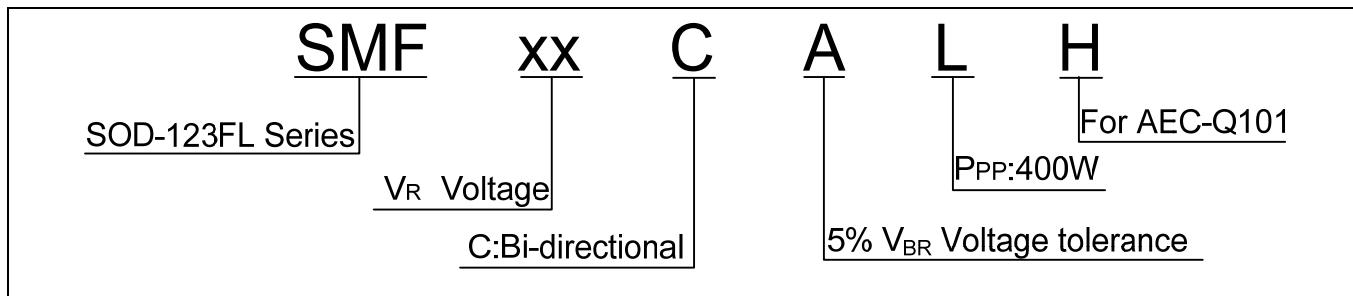
ELECTRICAL CHARACTERISTICS ($T_A=25^\circ\text{C}$)

Part Number	Marking	V_R	$I_R@V_R$	$V_{BR}@I_T$		I_T	$V_C@I_{PP}$	$I_{PP}^{(1)}$
Bi-Polar	Bi	V	max(μA)	min(V)	max(V)	mA	max(V)	A
SMF10CALH	10CLH	10.0	2	11.10	12.30	1	17.0	23.5
SMF11CALH	11CLH	11.0	1	12.20	13.50	1	18.2	22.0
SMF12CALH	12CLH	12.0	1	13.30	14.70	1	19.9	20.1
SMF13CALH	13CLH	13.0	1	14.40	15.90	1	21.5	18.6
SMF14CALH	14CLH	14.0	1	15.60	17.20	1	23.2	17.2
SMF15CALH	15CLH	15.0	1	16.70	18.50	1	24.4	16.4
SMF18CALH	18CLH	18.0	1	20.00	22.10	1	29.2	13.7
SMF20CALH	20CLH	20.0	1	22.20	24.50	1	32.4	12.3
SMF22CALH	22CLH	22.0	1	24.40	26.90	1	35.5	11.3
SMF24CALH	24CLH	24.0	1	26.70	29.50	1	38.9	10.3
SMF26CALH	26CLH	26.0	1	28.90	31.90	1	42.1	9.5
SMF28CALH	28CLH	28.0	1	31.10	34.40	1	45.4	8.8
SMF30CALH	30CLH	30.0	1	33.30	36.80	1	48.4	8.3
SMF33CALH	33CLH	33.0	1	36.70	40.60	1	53.3	7.5
SMF36CALH	36CLH	36.0	1	40.00	44.20	1	58.1	6.9
SMF40CALH	40CLH	40.0	1	44.40	49.10	1	64.5	6.2
SMF43CALH	43CLH	43.0	1	47.80	52.80	1	69.4	5.8
SMF45CALH	45CLH	45.0	1	50.00	55.30	1	72.7	5.5
SMF48CALH	48CLH	48.0	1	53.30	58.90	1	77.4	5.2

(1) Surge waveform: 10/1000μs

 V_R : Stand-off voltage -- maximum voltage that can be applied V_{BR} : Breakdown voltage V_C : Clamping voltage -- peak voltage measured across the suppressor at a specified I_{PP} I_R : Reverse leakage current

ORDERING INFORMATION

RATINGS AND V-I CHARACTERISTICS CURVES ($T_A=25^\circ\text{C}$, unless otherwise noted)

**FIG.1:V- I curve characteristics
(Bi-directional)**

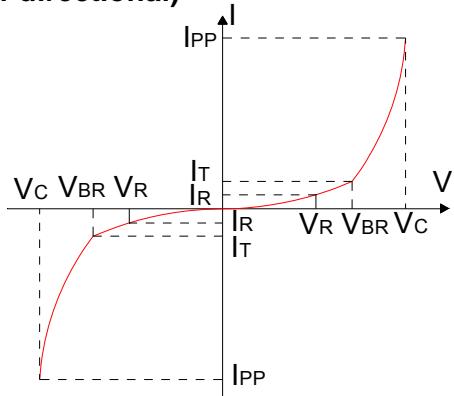


FIG.2: Pulse waveform

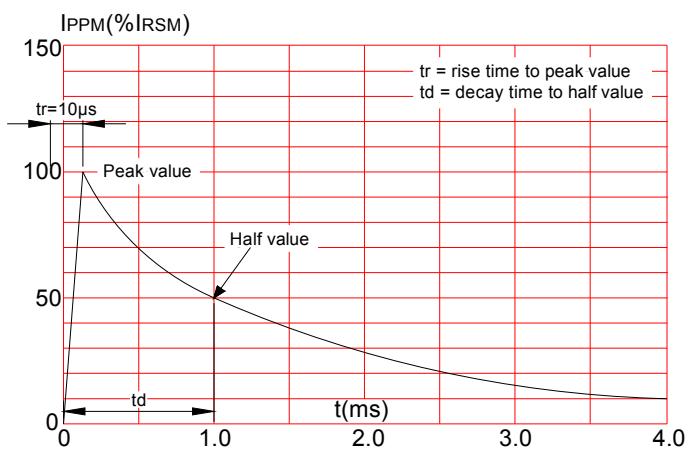
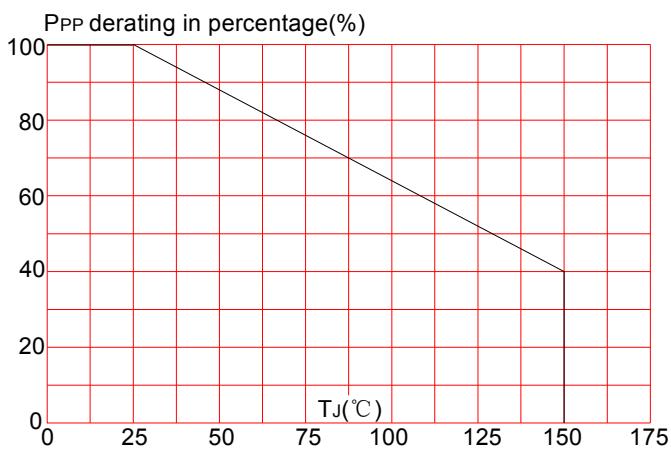
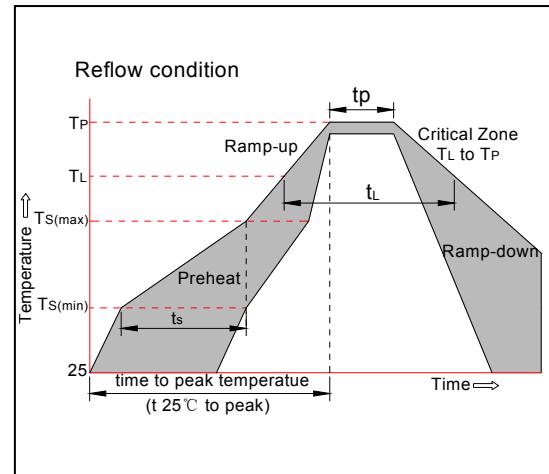


FIG.3: Pulse derating curve

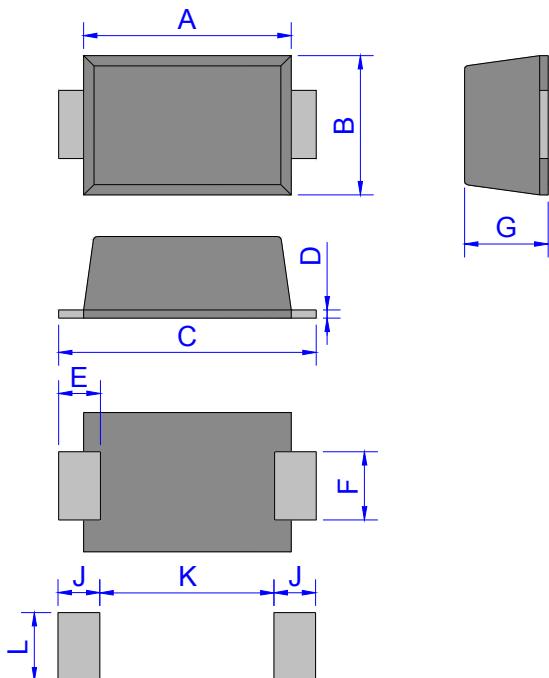


SOLDERING PARAMETERS

Reflow Condition		Pb-Free assembly (see figure at right)
Pre Heat	-Temperature Min ($T_{s(\min)}$)	+150°C
	-Temperature Max($T_{s(\max)}$)	+200°C
	-Time (Min to Max) (t_s)	60-180 secs.
Average ramp up rate (Liquidus Temp (T_L)to peak)		3°C/sec. Max
$T_{s(\max)}$ to T_L - Ramp-up Rate		3°C/sec. Max
Reflow	-Temperature(T_L)(Liquidus)	+217°C
	-Temperature(t_L)	60-150 secs.
Peak Temp (T_p)		+260(+0/-5)°C
Time within 5°C of actual Peak Temp (t_p)		20-40secs.
Ramp-down Rate		6°C/sec. Max
Time 25°C to Peak Temp (T_p)		8 min. Max
Do not exceed		+260°C



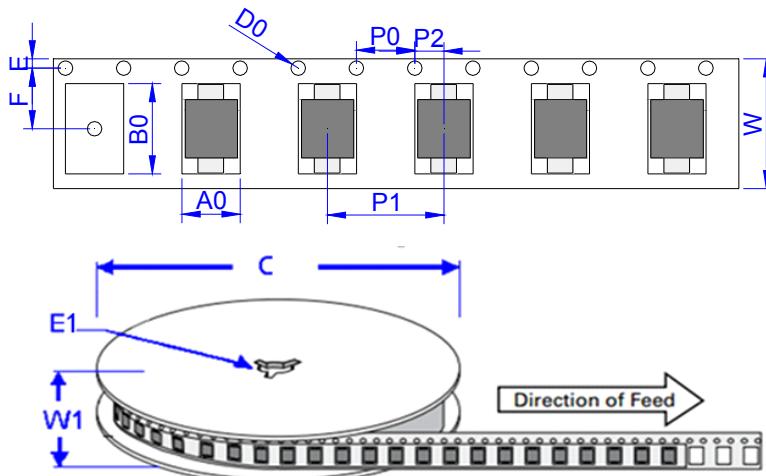
PACKAGE MECHANICAL DATA



Ref.	Dimensions			
	Millimeters		Inches	
	Min.	Max.	Min.	Max.
A	2.60	3.00	0.102	0.118
B	1.60	2.00	0.063	0.079
C	3.45	3.95	0.136	0.156
D	0.10	0.25	0.004	0.01
E	0.3	0.9	0.012	0.035
F	0.80	1.20	0.031	0.047
G	0.70	1.00	0.028	0.039
J	1.30		0.051	
K		1.70		0.067
L	1.30		0.051	

SOD-123FL

TAPE AND REEL SPECIFICATION-SOD-123FL



Ref.	Dimensions	
	Millimeters	Inches
A0	1.95 ± 0.3	0.077± 0.012
B0	3.95 ± 0.3	0.156 ± 0.012
C	178	7.0
D0	1.55 ± 0.1	0.061 ± 0.004
E	1.75 ± 0.2	0.069 ± 0.008
E1	13.3 ± 0.3	0.524± 0.012
F	3.50 ± 0.2	0.138 ± 0.008
P0	4.00 ± 0.2	0.157 ± 0.008
P1	4.00 ± 0.2	0.157 ± 0.008
P2	2.00 ± 0.2	0.079 ± 0.008
W	8.0± 0.2	0.315 ± 0.008
W1	11.5 ± 1.0	0.453 ± 0.039

PART No.	UNIT WEIGHT (g/PCS) typ.	REEL (PCS)	PER CARTON (PCS)	DESCRIPTION
SMFxxCALH	0.0144	3000	150,000	7 inch reel pack

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